**15 Phrasal Verbs para CNC**

1. **Set up** – configurar, preparar
   🔧 *We need to set up the machine before starting the operation.*
2. **Shut down** – apagar completamente
   🔧 *Always shut down the CNC after your shift.*
3. **Power up** – encender o energizar
   🔧 *Power up the machine and wait for the system check.*
4. **Load up** – cargar (un archivo, herramienta, o material)
   🔧 *Load up the program and check for errors.*
5. **Key in** – introducir (datos o comandos con el teclado)
   🔧 *Key in the coordinates for the toolpath.*
6. **Back up** – hacer una copia de seguridad
   🔧 *Don't forget to back up the G-code before editing.*
7. **Check out** – revisar, inspeccionar
   🔧 *Check out the spindle speed before running the job.*
8. **Turn on** – encender (más general)
   🔧 *Turn on the coolant system during milling.*
9. **Turn off** – apagar
   🔧 *Turn off the feed if there's a strange noise.*
10. **Move over** – moverse hacia un lado
    🔧 *Move over the axis slowly to set the zero point.*
11. **Line up** – alinear
    🔧 *Line up the stock with the vise jaws.*
12. **Take out** – retirar, sacar
    🔧 *Take out the tool carefully after the cycle.*
13. **Put in** – colocar o insertar
    🔧 *Put in the new tool before starting the next pass.*
14. **Zoom in** – acercar la vista (en software CAD/CAM)
    🔧 *Zoom in to check the toolpath details.*
15. **Bring up** – mostrar o abrir en pantalla
    🔧 *Bring up the offset settings to make adjustments.*